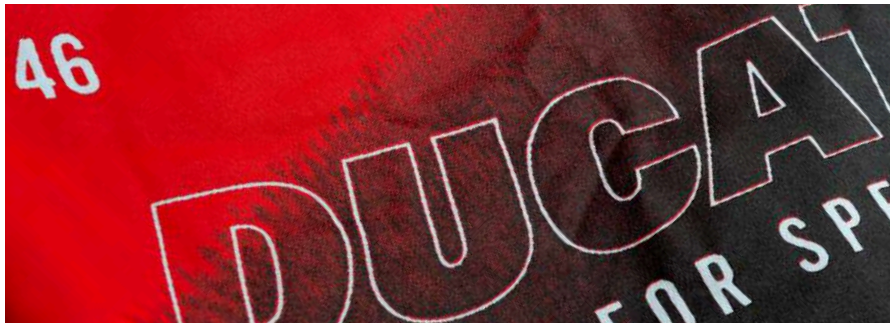


# GLOBAL 1500 CLEAR



GLOBAL 1500 CLEAR is a high-quality aqueous, water-based product designed for textile screen printing applications. This ink is known for its exceptional storage stability and excellent wet-on-wet printing properties, making it reliable for continuous production runs. One of the main benefits of GLOBAL 1500 CLEAR is its ease of cleaning, as it can be washed off using just water. The ink forms a flexible film on the fabric, ensuring that the printed area does not become stiff or uncomfortable to wear. Additionally, GLOBAL 1500 CLEAR provides good opacity, especially on dark-colored fabrics, making it suitable for a wide range of garment types. Its wash solidity ensures that printed designs remain vibrant and durable even after multiple washes.

It is typically used in combination with 1500 White and various pigment colors to achieve the desired color output. The formulated mixture is applied in a single layer, which is then subjected to a curing process. Curing should be done at 160°C for approximately 3 minutes to ensure proper fixation and durability. However, if needed, a small amount of reducer may be added to adjust the viscosity for smoother application.

GLOBAL 1500 CLEAR is designed to be stored in a cool and dry place to maintain its integrity. The recommended storage temperature ranges from 65°F to 95°F (18°C to 35°C). Containers must be tightly sealed when not in use to prevent drying out, contamination, or exposure to humidity. Under proper storage conditions, the product has a shelf life of up to one year from the date of manufacture. This ensures long-term usability and minimal waste.



#### IDEAL FABRIC

100 % cotton or polyester blends



#### STORAGE

In cool dry and properly closed  
(18°C to 32°C)



#### ADDITIVES

5 % AquaFix additives for small dryers



#### CLEAN UP

Wash off screen using  
water and mild detergent



#### CURING

160°C for 3 minutes



#### MESH

60-180 +/in  
monofilament



#### PIGMENT LOADING

It should be used right from the  
container without any modification



#### SQUEEGEE & STENCIL

Solvent & Water resistant emulsion  
65 to 70 durometer

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