


## GLOBAL PTF STANDARD COLOURS





GLOBAL PHTHALATE FREE PLASTISOL STANDARD COLOURS is used for textile screen printing ink from the GLOBAL PHTHALATE FREE PLASTISOL SERIES. It is formulated with PVC and Phthalate free plasticizer, pigments, fillers, stabilizers, and additives. These inks offer excellent flexibility without hardening the fabric and are ideal for both cold and hot peel transfer printing. They deliver a soft handle, are user-friendly, and easy to clean with water. The inks are ready to use directly from the container and should not be modified to maintain performance. If needed, a small amount of reducer can be used to adjust viscosity. The curing process requires heating at 160°C for 3 minutes for best results. Store in a cool, dry place between 65°F and 95°F (18°C – 35°C), and keep containers tightly sealed. The shelf life is one year from the date of manufacture.


- GL 2102 GLOBAL PTF WHITE
- GL 2103 GLOBAL PTF LEMON YELLOW
- GL 2104 GLOBAL PTF GOLDEN YELLOW
- GL 2106 GLOBAL PTF ORANGE
- GL 2107 GLOBAL PTF SCARLET
- GL 2108 GLOBAL PTF BRIGHT RED
- GL 2110 GLOBAL PTF MAROON RED
- GL 2111 GLOBAL PTF MAGENTA
- GL 2153 GLOBAL PTF BROWN


- GL 2112 GLOBAL PTF NAVY BLUE
- GL 2113 GLOBAL PTF ROYAL BLUE
- GL 2115 GLOBAL PTF VIOLET
- GL 2117 GLOBAL PTF GREEN
- GL 2119 GLOBAL PTF TURQUOISE BLUE
- GL 2120 GLOBAL PTF BLACK
- GL 2152 GLOBAL PTF MIXING ORANGE
- GL 2153 GLOBAL PTF WINTER BLUE

 **IDEAL FABRIC**  
100 % cotton or polyester blends


 **STORAGE**  
In cool dry and properly closed  
(18°C to 32°C)


 **ADDITIVES**  
If require add Akrysol reducer

 **CLEAN UP**  
Any eco-friendly solvents for  
screen wash


 **CURING**  
160°C for 3 minutes


 **MESH**  
80-200 +/-in

 **APPLICATION**  
Can use directly without  
any modification


 **SQUEEGEE & STENCIL**  
Water resistant emulsion  
60 to 70 Durometer, sharp edge

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