

# GLOBAL PREMIUM SOFT CLEAR



The Global Aqua premium soft color Series is a water-based textile screen printing dye designed for superior performance. It offers excellent coverage, making it ideal for printing on dark fabrics without compromising vibrancy. This dye is formulated to provide exceptional elasticity, ensuring that prints remain flexible and crack-resistant even after multiple washes. The advanced composition enhances durability, making it suitable for high-quality textile applications. This prevents premature mesh drying, reducing the chances of clogging during the printing process.

The ink flows smoothly through the screen, ensuring consistent prints with sharp details and vibrant colors. Its water-based formulation makes it an eco-friendly alternative to traditional plastisol inks. Designed for professional use, the Global Aqua Series dye is compatible with various fabric types, including cotton, polyester blends, and other textiles. It adheres well, delivering a soft feel without compromising opacity. Screen printers benefit from its long open time, allowing for uninterrupted printing sessions without frequent cleaning or reapplication. This feature improves efficiency and reduces ink wastage.

Its user-friendly formulation ensures easy mixing and application, making it suitable for both beginners and experienced printers. The ink's stability allows for consistent results across multiple production runs. The high-pigment concentration in this dye enhances color brilliance, ensuring vibrant prints with a rich, professional finish. Even on dark fabrics, the opacity remains strong without excessive layering.

**IDEAL FABRIC**  
100 % cotton or polyester blends

**STORAGE**  
In cool dry and properly closed  
(18°C to 32°C)

**ADDITIVES**  
Not recommended

**CLEAN UP**  
Wash off screen using water and mild detergent

**CURING**  
160°C for 3 minutes

**MESH**  
60-180 +/- in monofilament

**PIGMENT LOADING**  
6-10 % by weight

**SQUEEGEE & STENCIL**  
Solvent & Water resistant emulsion  
65-75 durometer

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